

# SUSTAINABLE, ORGANIC & BIODYNAMIC PORTFOLIO



## SUSTAINABLE

Refers to a range of practices that are not only ecologically sound, but also economically viable & socially responsible.











## ORGANIC

Wine & sake produced from organically grown grapes / rice, and organic wines without any added sulfites.



## BIODYNAMIC

Grapes that are farmed biodynamically, and the winemaker refrains from using any common manipulations such as yeast additions or acidity adjustments.

<b>AMAYNA</b>				
	<b>AMAYNA Sauvignon Blanc</b> 2019 Vintage <b>91PTS</b> Editor's Choice Wine Enthusiast <b>90PTS</b> Vinous	<ul style="list-style-type: none"> <li>• Certified Sustainable by Wines of Chile Sustainability Code</li> <li>• Vegan</li> </ul> <p>Great acidity and expressive tropical fruit notes of mango, pineapple and passion fruit. Coastal influence brings this wine a savory saline balance.</p>	<ul style="list-style-type: none"> <li>• Harvested from vineyards in the Leyda Valley and fermented in stainless steel.</li> </ul>	<p>REGION: San Antonio AVG. ELEVATION: 750 ft. AVG. AGE OF VINES: 20 yrs CASE SIZE: 12/750ml</p>
	<b>AMAYNA Pinot Noir</b> 2018 Vintage <b>92PTS</b> Descorchados	<ul style="list-style-type: none"> <li>• Certified Sustainable by Wines of Chile Sustainability Code</li> <li>• Vegan</li> </ul> <p>A rich Pinot Noir with coastal influence. Excellent aromatic complexity with notes of vanilla, spice and a touch of violet.</p>	<ul style="list-style-type: none"> <li>• Harvested from vineyards in the Leyda Valley and aged 12 months in French oak.</li> </ul>	<p>REGION: San Antonio AVG. ELEVATION: 820 ft. AVG. AGE OF VINES: 16 yrs CASE SIZE: 12/750ml</p>
<b>BOYA</b>				
	<b>BOYA Sauvignon Blanc</b> 2019 Vintage <b>90PTS</b> Vinous 2019 Vintage	<ul style="list-style-type: none"> <li>• Certified Sustainable by Wines of Chile Sustainability Code</li> <li>• Vegan</li> </ul> <p>The perfect balance of lime-tinged fruit and natural acidity with a clean, refined finish.</p>	<ul style="list-style-type: none"> <li>• No malolactic fermentation and aged in stainless steel.</li> </ul>	<p>REGION: San Antonio AVG. ELEVATION: 750 ft. AVG. AGE OF VINES: 10 yrs CASE SIZE: 12/750ml</p>
	<b>BOYA Rosé</b> 2019 Vintage	<ul style="list-style-type: none"> <li>• Certified Sustainable by Wines of Chile Sustainability Code</li> <li>• Vegan</li> </ul> <p>Refreshing coastal Rosé with flavors of bright raspberry, tangerine, and a mineral finish. 93% Pinot Noir, 7% Grenache</p>	<ul style="list-style-type: none"> <li>• Hand-harvested &amp; fermented in steel tanks.</li> </ul>	<p>REGION: San Antonio AVG. ELEVATION: 750 ft. AVG. AGE OF VINES: 10 yrs CASE SIZE: 12/750ml</p>
	<b>BOYA Pinot Noir</b> 2017 Vintage <b>90PTS</b> Descorchados   <b>90PTS</b> Tim Atkin	<ul style="list-style-type: none"> <li>• Certified Sustainable by Wines of Chile Sustainability Code</li> <li>• Vegan</li> </ul> <p>An approachable coastal Pinot with lively acidity and filled with bright red fruit notes. Well balanced and harmonious style.</p>	<ul style="list-style-type: none"> <li>• Harvested early to achieve bright, low alc., fresh style. Aged 8-10 months in oak.</li> </ul>	<p>REGION: San Antonio AVG. ELEVATION: 820 ft. AVG. AGE OF VINES: 9 yrs CASE SIZE: 12/750ml</p>
<b>J. BOUCHON</b>				
	<b>J. BOUCHON Pais Blanco</b> 2019 Vintage <b>90+PTS</b> Wine Advocate	<ul style="list-style-type: none"> <li>• Certified Sustainable by Wines of Chile Sustainability Code</li> <li>• Vegan</li> </ul> <p>Harvested from Pais vines grown wildly in the trees next to the vineyards. Fresh, juicy and aromatic. Notes of green apple &amp; pear.</p>	<ul style="list-style-type: none"> <li>• Harvested from 100+ year old wild vines.</li> <li>• Aged for 6 months in an ancient tinaja (clay amphora) with native yeast and no filtration. Unfiltered.</li> </ul>	<p>REGION: Maule Valley AVG. ELEVATION: 630 ft. AVG. AGE OF VINES: 121 yrs CASE SIZE: 6/750ml</p>
	<b>J. BOUCHON Pais Viejo</b> 2019 Vintage <b>90PTS</b> Wine Advocate	<ul style="list-style-type: none"> <li>• Certified Sustainable by Wines of Chile Sustainability Code</li> <li>• Vegan</li> </ul> <p>Juicy, fresh, light and honest. Aromas of strawberry, wildflowers and sour cherries.</p>	<ul style="list-style-type: none"> <li>• Harvested from 100+ year old Gobelet vines.</li> <li>• Naturally fermented with native yeasts and aged for 4 months in concrete tanks.</li> </ul>	<p>REGION: Maule Valley AVG. ELEVATION: 650 ft. AVG. AGE OF VINES: 100 yrs CASE SIZE: 12/750ml</p>
	<b>J. BOUCHON Pais Salvaje</b> 2019 Vintage <b>92PTS</b> Wine Advocate   <b>91PTS</b> Vinous	<ul style="list-style-type: none"> <li>• Certified Sustainable by Wines of Chile Sustainability Code</li> <li>• Vegan</li> </ul> <p>Harvested from Pais vines grown wildly in the trees next to the vineyards. Vibrant notes of red fruits, cherry and wild strawberry.</p>	<ul style="list-style-type: none"> <li>• Harvested from 100+ year old wild vines.</li> <li>• Naturally fermented with native yeasts, unfiltered and aged for 4 months in concrete tanks.</li> </ul>	<p>REGION: Maule Valley AVG. ELEVATION: 630 ft. AVG. AGE OF VINES: 120 yrs CASE SIZE: 6/750ml</p>



## J BOUCHON



2020 Vintage

### J. BOUCHON Canto Sur

**92PTS**  
Descorchados

- Certified Sustainable by Wines of Chile Sustainability Code
- Vegan

A blend of Chile's historic and signature varietals. Aromas of Mediterranean herbs and red fruits. 50% Carmenere, 25% Carignan, 25% Pais

- Harvested from estate vineyards in the Maule Valley.
- Naturally fermented with native yeasts and aged in concrete tanks for 4 months.

REGION: Maule  
AVG. ELEVATION: 630 ft.  
AVG. AGE OF VINES: 45 yrs  
CASE SIZE: 12/750ml



2016 Vintage

### J. BOUCHON Cabernet Sauvignon

**90+PTS**  
Wine Advocate

- Certified Sustainable by Wines of Chile Sustainability Code
- Vegan

Specific block selections of Cabernet blended together to create a structured & complex wine. Notes of currant, cherry and a touch of vanilla.

- Harvested from Mingre, a dry coastal area of Maule.
- The wine is aged 12 months in French oak.

REGION: Maule  
AVG. ELEVATION: 650 ft.  
AVG. AGE OF VINES: 27 yrs  
CASE SIZE: 12/750ml

## CASA SILVA



2020 Vintage

### CASA SILVA Sauvignon Gris

**93PTS**  
Descorchados

- Certified Sustainable by Wines of Chile Sustainability Code
- Vegan

A rarely-seen varietal harvested from vines planted in 1912. Fresh with great acidity and notes of ripe green melon.

- One of the oldest blocks of the Casa Silva estate vineyard.
- Fermented and aged in stainless steel to preserve the natural acidity and concentration.

REGION: Colchagua  
AVG. ELEVATION: 1000 ft.  
AVG. AGE OF VINES: 104 yrs  
CASE SIZE: 12/750ml



2018 Vintage

### CASA SILVA Carmenere Los Lingues

**91PTS**  
Vinous

- Certified Sustainable by Wines of Chile Sustainability Code
- Vegan

Expressive Carmenere with great structure and powerful, sweet & round tannins.

- Harvested block by block for optimal ripeness.
- 80% aged in oak barrels for 10-12 months.

REGION: Colchagua  
AVG. ELEVATION: 1475 ft.  
AVG. AGE OF VINES: 18 yrs  
CASE SIZE: 12/750ml



2019 Vintage

### CASA SILVA Carmenere Cuvée Colchagua

**90PTS** | **90PTS**  
Vinous | Descorchados

- Certified Sustainable by Wines of Chile Sustainability Code
- Vegan

Aromas of black cherries, plum and hints of spice.

- Cold soaked, fermented with regular pumpovers, then 50% of the blend is aged in oak for 8 months.

REGION: Colchagua  
AVG. ELEVATION: 1000 ft.  
AVG. AGE OF VINES: 18 yrs  
CASE SIZE: 12/750ml



2018 Vintage

### CASA SILVA Cabernet Sauvignon Los Lingues

**89PTS**  
Wine Advocate

- Certified Sustainable by Wines of Chile Sustainability Code
- Vegan

Single vineyard Cabernet with notes of strawberry, spiced black pepper and cassis.

- Harvested block by block to achieve optimal ripeness.
- 80% aged in oak barrels for 10-12 months.

REGION: Colchagua  
AVG. ELEVATION: 1476 ft.  
AVG. AGE OF VINES: 17 yrs  
CASE SIZE: 12/750ml



2017 Vintage

### CASA SILVA S38 Cabernet Sauvignon

**92PTS** | **92PTS**  
vinous | Tim Atkin

- Certified Sustainable by Wines of Chile Sustainability Code
- Vegan

S38 is a single, small soil block in Casa Silva's Los Lingues vineyard. Outstanding freshness, balance & depth.

- Hand-harvested from blocks planted in deep stony soils.
- Aged 14 months in new French oak barrels. The best barrels are blended and aged in bottle for at least 1 year.

REGION: Colchagua  
AVG. ELEVATION: 1476 ft.  
AVG. AGE OF VINES: 21 yrs  
CASE SIZE: 12/750ml



2012 Vintage

### CASA SILVA Microterroir

**93PTS** | **91PTS**  
James Suckling | Vinous

- Certified Sustainable by Wines of Chile Sustainability Code
- Vegan

A result of groundbreaking research defining Carmenere's potential in Chile. Harmonious profile with notes of ripe red fruits & spices.

- Made from a collection of micro-sites within the Los Lingues vineyard.
- Aged 12 months in French oak barrels and 2 years in bottle.

REGION: Colchagua  
AVG. ELEVATION: 1475 ft.  
AVG. AGE OF VINES: 17 yrs  
CASE SIZE: 6/750ml

## LA POSTA



2019 Vintage

### LA POSTA Pizzella Malbec

**91PTS** | **90PTS**  
James Suckling | Vinous

Certified Sustainable [Bodegas De Argentina]










Single vineyard Malbec rich in flavor and full of dark fruit and spice. Beautiful aromas of black cherry, dark chocolate and baker's spice.

- Soil consisting of sandy loam, sand, silt, and clay with 20% stones covered by limestone.
- Aged 12 months in 80% French oak and 20% unoaked.

REGION: Uco Valley  
AVG. ELEVATION: 3600 ft.  
AVG. AGE OF VINES: 17 yrs  
CASE SIZE: 12/750ml



## LA POSTA

 <p>2019 Vintage</p>	<p><b>LA POSTA Paulucci Malbec</b></p> <p><b>92PTS</b> James Suckling   <b>92PTS</b> Descorchados</p>	<p><i>Certified Sustainable [Bodegas De Argentina]</i></p> <p>Single vineyard Malbec. Juicy with aromas of red cherries, raspberries, and violets along with notes of toasty oak.</p>	<ul style="list-style-type: none"> <li>• Soil consisting of sandy loam, sand, silt, and clay.</li> <li>• Aged 12 months in 80% French oak and 20% unoaked.</li> </ul> <p>REGION: Luján de Cuyo AVG. ELEVATION: 3150 ft. AVG. AGE OF VINES: 46 yrs CASE SIZE: 12/750ml</p>
 <p>2019 Vintage</p>	<p><b>LA POSTA Fazio Malbec</b></p> <p><b>93PTS</b> James Suckling   <b>90PTS</b> Wine &amp; Spirits</p>	<p><i>Certified Sustainable [Bodegas De Argentina]</i></p> <p>A vibrant single vineyard malbec full of supple tannins and full of red currant, mocha and black cherry notes.</p>	<ul style="list-style-type: none"> <li>• Soil consisting of sandy loam, sand, silt, and clay.</li> <li>• Aged 12 months in 10% new, 70% 2nd use French oak and 20% stainless steel.</li> </ul> <p>REGION: Uco Valley AVG. ELEVATION: 3050 ft. AVG. AGE OF VINES: 45 yrs CASE SIZE: 12/750ml</p>
 <p>2019 Vintage</p>	<p><b>LA POSTA Armando Bonarda</b></p> <p><b>90PTS</b> James Suckling</p>	<p><i>Certified Sustainable [Bodegas De Argentina]</i></p> <p>A fresh wine with notes of red raspberry &amp; smoky oak.</p>	<ul style="list-style-type: none"> <li>• Aged 10 months in 70% 2nd use French oak and 30% stainless steel.</li> </ul> <p>REGION: Guaymallén AVG. ELEVATION: 2300 ft. AVG. AGE OF VINES: 53 yrs CASE SIZE: 12/750ml</p>
 <p>2019 Vintage</p>	<p><b>LA POSTA Tinto Red Blend</b></p> <p><b>91PTS</b> James Suckling</p>	<p><i>Certified Sustainable [Bodegas De Argentina]</i></p> <p>A complex table blend with aromas of red cherries and raspberry infused with mocha and spice. 60% Malbec, 20% Bonarda, 20% Syrah</p>	<ul style="list-style-type: none"> <li>• 60% of the blend is aged 9 months in 2nd and 3rd use barrels, 60% French and 40% American oak.</li> </ul> <p>REGION: Uco Valley AVG. ELEVATION: 3000ft. AVG. AGE OF VINES: 33 yrs CASE SIZE: 12/750ml</p>
<h2>LUCA</h2>			
 <p>2018 Vintage</p>	<p><b>LUCA Old Vine Malbec</b></p> <p><b>#4</b> TOP 100 LIST &amp; <b>93PTS</b> Wine Enthusiast   <b>94PTS</b> James Suckling</p>	<p><i>Certified Sustainable [Bodegas De Argentina]</i></p> <p>Listed on Wine Spectator's top 100 list twice. A Malbec filled with spice, black cherry cola aromas and notes of cocoa.</p>	<ul style="list-style-type: none"> <li>• Grapes are hand-harvested and aged for 14 months in 35% new and 65% 2nd use French barrels.</li> </ul> <p>REGION: Uco Valley AVG. ELEVATION: 3500 ft. AVG. AGE OF VINES: 50 yrs CASE SIZE: 12/750ml</p>
 <p>2019 Vintage</p>	<p><b>LUCA Chardonnay</b></p> <p><b>94PTS</b> James Suckling   <b>90PTS</b> Wine Enthusiast</p>	<p><i>Certified Sustainable [Bodegas De Argentina]</i></p> <p>Perfect balance between Burgundian and California-style Chardonnay. Hints of tropical fruit, spiced baked pear and minerality.</p>	<ul style="list-style-type: none"> <li>• Hand-harvested from the "G-Lot" vineyard in Gualtallary.</li> <li>• 80% barrel-fermented and 20% tank fermented. Aged 12 months in French barrels.</li> </ul> <p>REGION: Uco Valley AVG. ELEVATION: 5000 ft. AVG. AGE OF VINES: 26 yrs CASE SIZE: 12/750ml</p>
 <p>2018 Vintage</p>	<p><b>LUCA Malbec, Paraje Altamira</b></p> <p><b>92PTS</b> Vinous</p>	<p><i>Certified Sustainable [Bodegas De Argentina]</i></p> <p>Available exclusively for on-premise. Notes of black cherry &amp; dark berries with hints of violet. A great expression of Malbec from the Uco Valley.</p>	<ul style="list-style-type: none"> <li>• Vineyards composed of shallow, rocky, alluvial soils irrigated by Andes snowmelt.</li> <li>• Aged 12 months in 30% new and 70% 2nd use French barrels.</li> </ul> <p>REGION: Uco Valley AVG. ELEVATION: 3600 ft. AVG. AGE OF VINES: 16 yrs CASE SIZE: 12/750ml</p>
 <p>2018 Vintage</p>	<p><b>LUCA Pinot Noir</b></p> <p><b>94PTS</b> James Suckling   <b>92PTS</b> Wine Advocate</p>	<p><i>Certified Sustainable [Bodegas De Argentina]</i></p> <p>Burgundian style Pinot with beautiful aromas of wild strawberries, saddle leather and cola root.</p>	<ul style="list-style-type: none"> <li>• Hand-harvested and aged 12 months in 25% new and 75% 2nd use French barrels.</li> </ul> <p>REGION: Uco Valley AVG. ELEVATION: 5000 ft. AVG. AGE OF VINES: 23 yrs CASE SIZE: 12/750ml</p>
 <p>2018 Vintage</p>	<p><b>LUCA Laborde Select Syrah</b></p> <p><b>94PTS</b> James Suckling   <b>90PTS</b> Wine Advocate</p>	<p><i>Certified Sustainable [Bodegas De Argentina]</i></p> <p>One of the world's only double massal selection vineyards with cuttings from the Rhone valley and a second selection in the Uco Valley.</p>	<ul style="list-style-type: none"> <li>• Aged 12 months in 50% new French &amp; 50% second use French barrels.</li> </ul> <p>REGION: Uco Valley AVG. ELEVATION: 3500 ft. AVG. AGE OF VINES: 44 yrs CASE SIZE: 12/750ml</p>





## LUCA



2014 Vintage

### LUCA Beso de Dante

94PTS James Suckling  
93PTS Wine Advocate

#### Certified Sustainable [Bodegas De Argentina]

A powerful wine with gripping tannins, great structure and balance. Aromas of cassis, mint and oak. 50% Cabernet Sauvignon, 40% Malbec, 10% Cabernet Franc

- Hand-harvested and aged 18 months in 50% new, 50% second use French barrels.

REGION: Uco Valley  
AVG. ELEVATION: 3500 ft.  
AVG. AGE OF VINES: 31 yrs  
CASE SIZE: 6/750ml



95PTS James Suckling 2014 Vintage

94PTS EDITOR'S CHOICE Wine Enthusiast 2014 Vintage

96PTS James Suckling 2015 Vintage

92+PTS Vinous 2015 Vintage

### LUCA Nico Malbec

#### Certified Sustainable [Bodegas De Argentina]

Iconic old-vine Malbec and only 4 barrels produced. Dense, concentrated and expressive.

- Grapes are hand-harvested from vineyards in Altamira and La Consulta.
- Aged 24 months in French oak barrels.

REGION: Uco Valley  
AVG. ELEVATION: 3200 ft.  
AVG. AGE OF VINES: 51 yrs  
CASE SIZE: 3/750ml

## TIKAL



### TIKAL Natural

91+PTS Wine Advocate 2016 Vintage

93PTS James Suckling 2017 Vintage

- Organically Grown Grapes
- Certified Biodynamic
- Vegan

An 'earth-friendly' biodynamic blend with notes of red cherries, black raspberry and spiced mocha. 60% Organic Malbec, 40% Organic Syrah

- Aged 10 months in 80% French, 20% American oak.

REGION: Uco Valley  
AVG. ELEVATION: 3500 ft.  
AVG. AGE OF VINES: 13 yrs  
CASE SIZE: 12/750ml



### TIKAL Patriota

90PTS Wine Advocate 2016 Vintage

93PTS James Suckling 2017 Vintage

- Sustainably Produced
- Vegan

Full bodied yet balanced with layers of raspberry, cherry and cocoa. 60% Bonarda, 40% Malbec

- Hand-harvested from vineyards in Vista Flores and Rivadavia.
- Aged 12 months in 70% French & 30% American oak

REGION: Luján de Cuyo & Rivadavia  
AVG. ELEVATION: 3280 ft.  
AVG. AGE OF VINES: 78 yrs  
CASE SIZE: 12/750ml



2014 Vintage

### TIKAL Jubilo

91PTS Wine Advocate

91PTS Wine Enthusiast

- Sustainably Produced
- Vegan

Deep black currant and oak aromas with notes of black cherry liqueur and a touch of black tea. 60% Malbec, 40% Cabernet Sauvignon

- Hand-harvested from the Vistaflores vineyards.
- Aged for 16 months in 70% French & 30% American oak barrels.

REGION: Uco Valley  
AVG. ELEVATION: 3280 ft.  
AVG. AGE OF VINES: 13 yrs  
CASE SIZE: 6/750ml



2017 Vintage

### TIKAL Amorio

92PTS Wine Advocate

- Sustainably Produced
- Vegan

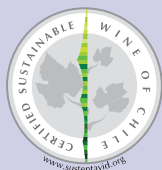
Aromas of smoky oak and cherry. Rich and velvety on the palate.

- Hand-harvested from the Vistaflores vineyards.
- Aged for 12 months in 70% French & 30% American oak.

REGION: Uco Valley  
AVG. ELEVATION: 3280 ft.  
AVG. AGE OF VINES: 16 yrs  
CASE SIZE: 12/750ml

## SUSTAINABILITY CODES | ARGENTINA & CHILE

\* Sustainability code logos can be found on each certified wine's back label



### WINES OF CHILE SUSTAINABILITY CODE

The WoC code, certified by specialized agencies that audit each producer, certifies that wineries work sustainably in four different areas: vineyards (environmental), winemaking (process), employees (social) and tourism (community).

[www.sustentavid.org/en/](http://www.sustentavid.org/en/)



### BODEGAS DE ARGENTINA SUSTAINABILITY CODE

The BdA code, certified by specialized agencies that audit each producer, certifies wineries with sustainable practices in viticulture, soil management, energy efficiency, water conservation, solid waste management, air quality, human resources and community.

[www.bodegasdeargentina.org/protocolo-sustentabilidad/](http://www.bodegasdeargentina.org/protocolo-sustentabilidad/)



# ARTISAN JAPANESE SAKE

## AMA NO TO



**AMA NO TO  
Heaven's Door**  
*tokubetsu junmai*

- *Sustainably Produced*
- *Kosher*

Layers of dried flowers and baking spice give way to savory salinity. Slightly dry and medium-bodied.

**rice:** Ginnosei  
**prefecture:** Akita  
**alc.:** 16.2%  
**seimaibuai:** 55%

## CHIYONOSONO



**CHIYONOSONO  
Sacred Power**  
*junmai ginjo*

*Sustainably Produced*

Produced from Shinriki rice grown by the brewery. Rich & full flavored with notes of fresh-cut grass and hints of tropical fruit.

**rice:** Shinriki  
**prefecture:** Kumamoto  
**alc.:** 15.9%  
**seimaibuai:** 55%

## FUKUCHO



**FUKUCHO  
Forgotten Fortune**  
*junmai*

*Sustainably Produced*

Brewed using Miho-san's own Hattanso rice. Balanced, expressive and full of flavor. Earthy notes, great texture and a long persistent finish.

**rice:** Hattanso  
**prefecture:** Hiroshima  
**alc.:** 15.5%  
**seimaibuai:** 75%

## KAWATSURU



**KAWATSURU  
Crane of Paradise**  
*junmai*

*Sustainably Produced*

Juicy notes of grapefruit and freshly cut grass, with a hint of salted pineapple. Crisp, dry finish with an almost effervescent energy behind it.

**rice:** Yamada Nishiki  
**prefecture:** Kagawa  
**alc.:** 15.5%  
**seimaibuai:** 65%

## KONTEKI



**KONTEKI  
Pearls of Simplicity**  
*junmai daiginjo*

*Produced from Organic Rice*

Made from some of the best quality Yamada Nishiki rice. Aromas of white flower and Asian pear with hints of clean honeydew, lemon and licorice.

**rice:** Yamada Nishiki  
**prefecture:** Kyoto  
**alc.:** 15.5%  
**seimaibuai:** 50%



**KONTEKI  
Tears of Dawn**  
*daiginjo*

*Produced from Organic Rice*

Made from some of the best quality Yamada Nishiki rice. Lush notes of tropical banana, anise seed and truffle. Velvety & dangerously smooth.

**rice:** Yamada Nishiki  
**prefecture:** Kyoto  
**alc.:** 15.5%  
**seimaibuai:** 50%

## TAKA



**TAKA  
Noble Arrow**  
*tokubetsu junmai*

*Sustainably Produced*

Estate grower-producer style sake. Creamy and luxurious with aromas of green melon rind, kaffir lime leaves and an herbal finish.

**rice:** Yamada Nishiki & Hattan Nishiki  
**prefecture:** Yamaguchi  
**alc.:** 15.5%  
**seimaibuai:** 60%

## TAKATENJIN



**TAKATENJIN  
Sword of the Sun**  
*tokubetsu honjozo*

*Sustainably Produced*

The brewery is highly recognized for their environmentally friendly use of solar power, on-site water treatment & using renewable energy sources. Notes of melon, pear and banana.

**rice:** Yamada Nishiki & Haenuki  
**prefecture:** Shizuoka  
**alc.:** 15.5%  
**seimaibuai:** 60%



**TAKATENJIN  
Soul of the Sensei**  
*junmai daiginjo*

*Sustainably Produced*

The brewery is highly recognized for their environmentally friendly use of solar power, on-site water treatment & using renewable energy sources. Aromas of cantaloupe, dry anise and white pepper.

**rice:** Yamada Nishiki  
**prefecture:** Shizuoka  
**alc.:** 16.8%  
**seimaibuai:** 50%



# ARTISAN JAPANESE SAKE

## TENTAKA



**TENTAKA  
Organaka**  
*organic junmai*

- *Certified Organic in Japan, the US & the European Union*
- *Sustainably Produced*

One of the few organic sakes produced in Japan and made with the intention of creating a completely natural product with nothing added. Clean and dry with bright banana and melon aromas.

**rice:** *Organic Gohyakumangoku & Organic Asahinoyume*  
**prefecture:** *Tochigi*  
**alc.:** *15%*  
**seimaibuai:** *68%*



**TENTAKA  
Hawk in the Heavens**  
*tokubetsu junmai*

*Sustainably Produced*

Dry and crisp, the flavors are dominated by mixed nuts, fresh cut green grass and other earthier flavors.

**rice:** *Gohyakumangoku*  
**prefecture:** *Tochigi*  
**alc.:** *15.6%*  
**seimaibuai:** *55%*



**TENTAKA  
Silent Stream**  
*junmai daiginjo*

*Sustainably Produced*

The ultimate luxury sake that is made from the most premium of all rice strains. Soft lime, mint and lychee notes with vibrant acidity.

**rice:** *Yamada Nishiki*  
**prefecture:** *Tochigi*  
**alc.:** *16.8%*  
**seimaibuai:** *35%*

## TOKO



**TOKO  
Sun Rise**  
*junmai ginjo*

*Sustainably Produced*

Made from the brewery's own Dewasansan rice. Grassy, floral aromas with green apple and melon. Soft and smooth finish.

**rice:** *Dewasansan*  
**prefecture:** *Yamagata*  
**alc.:** *15%*  
**seimaibuai:** *55%*

